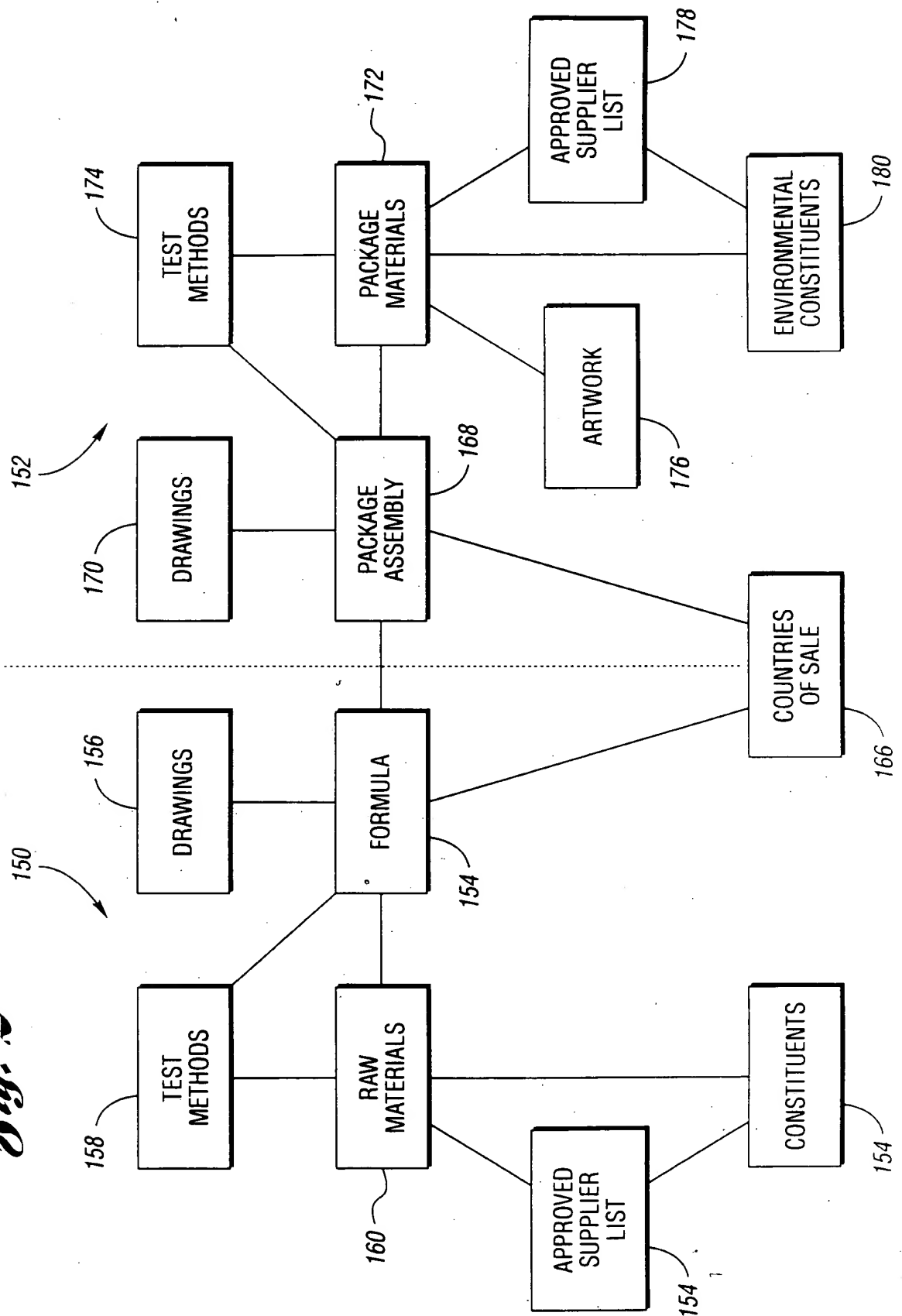
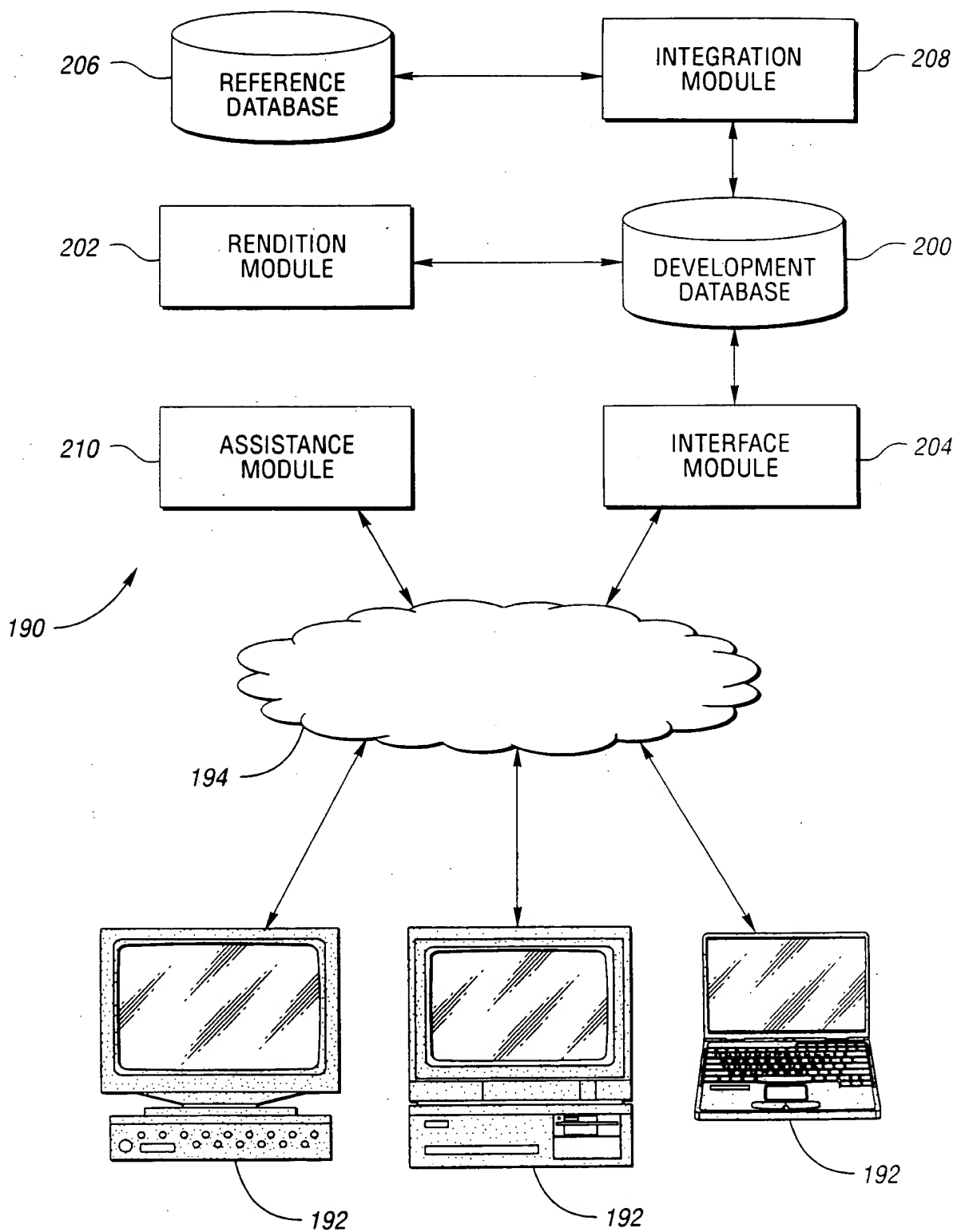


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**Fig. 2**

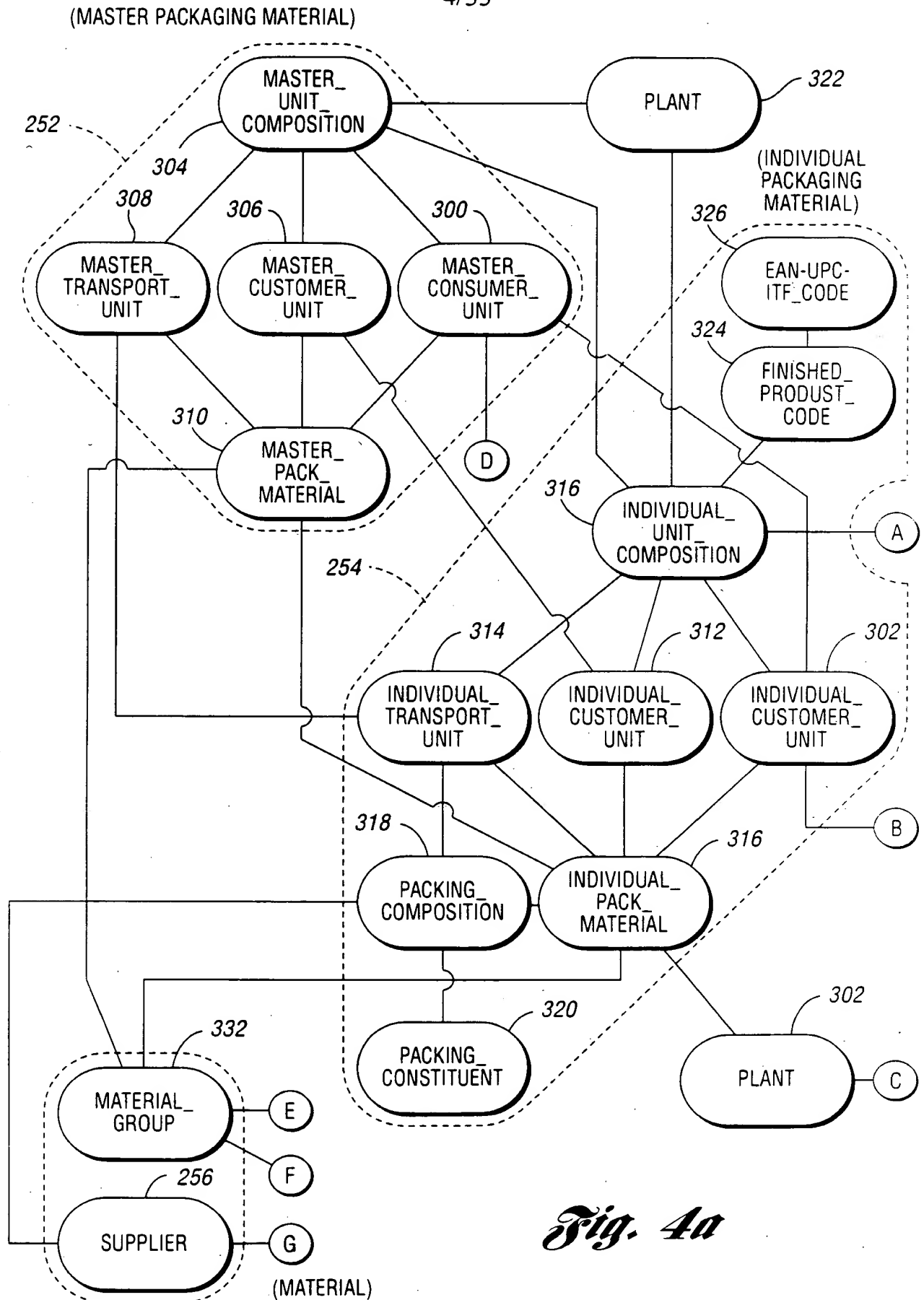


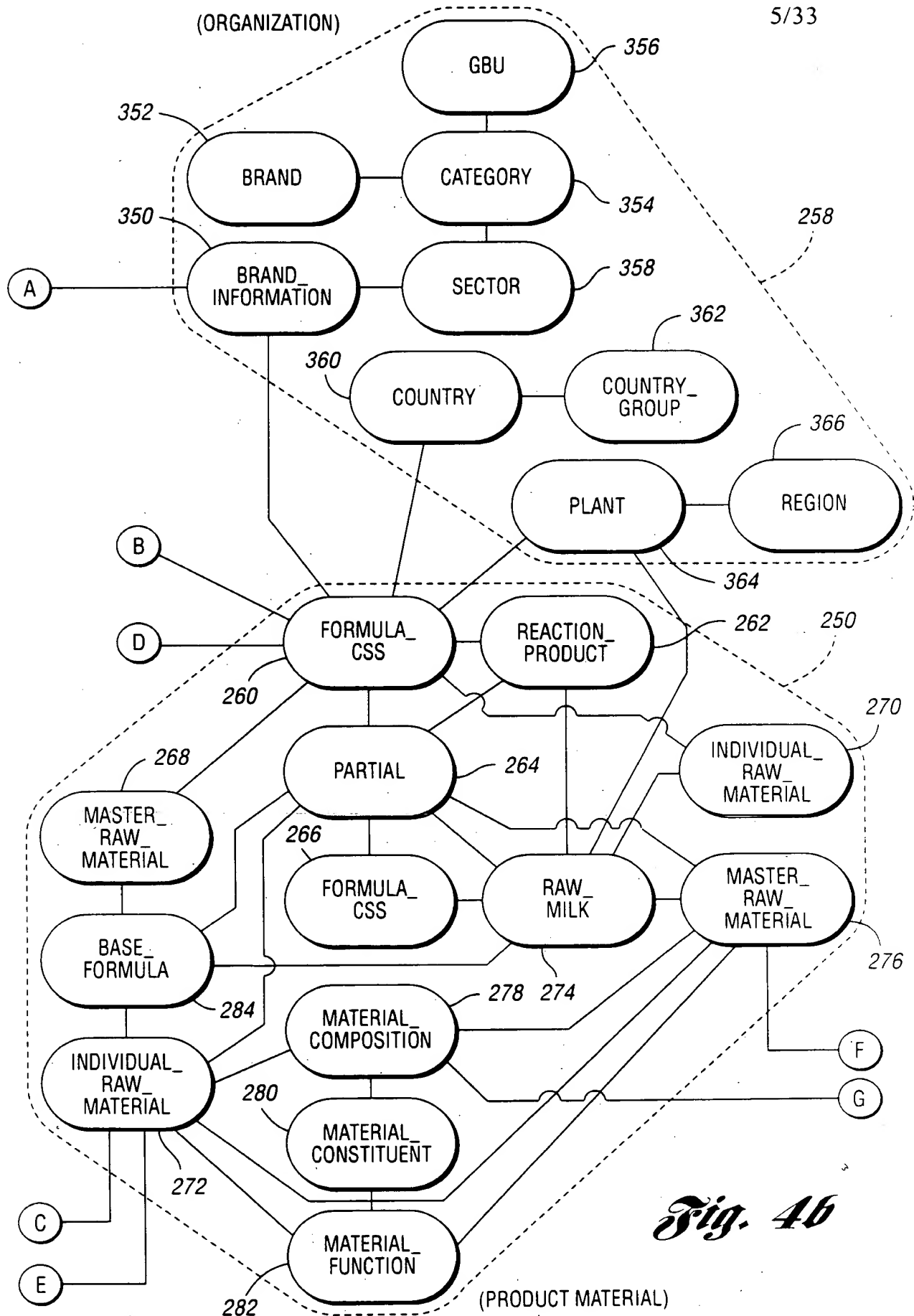
3/33



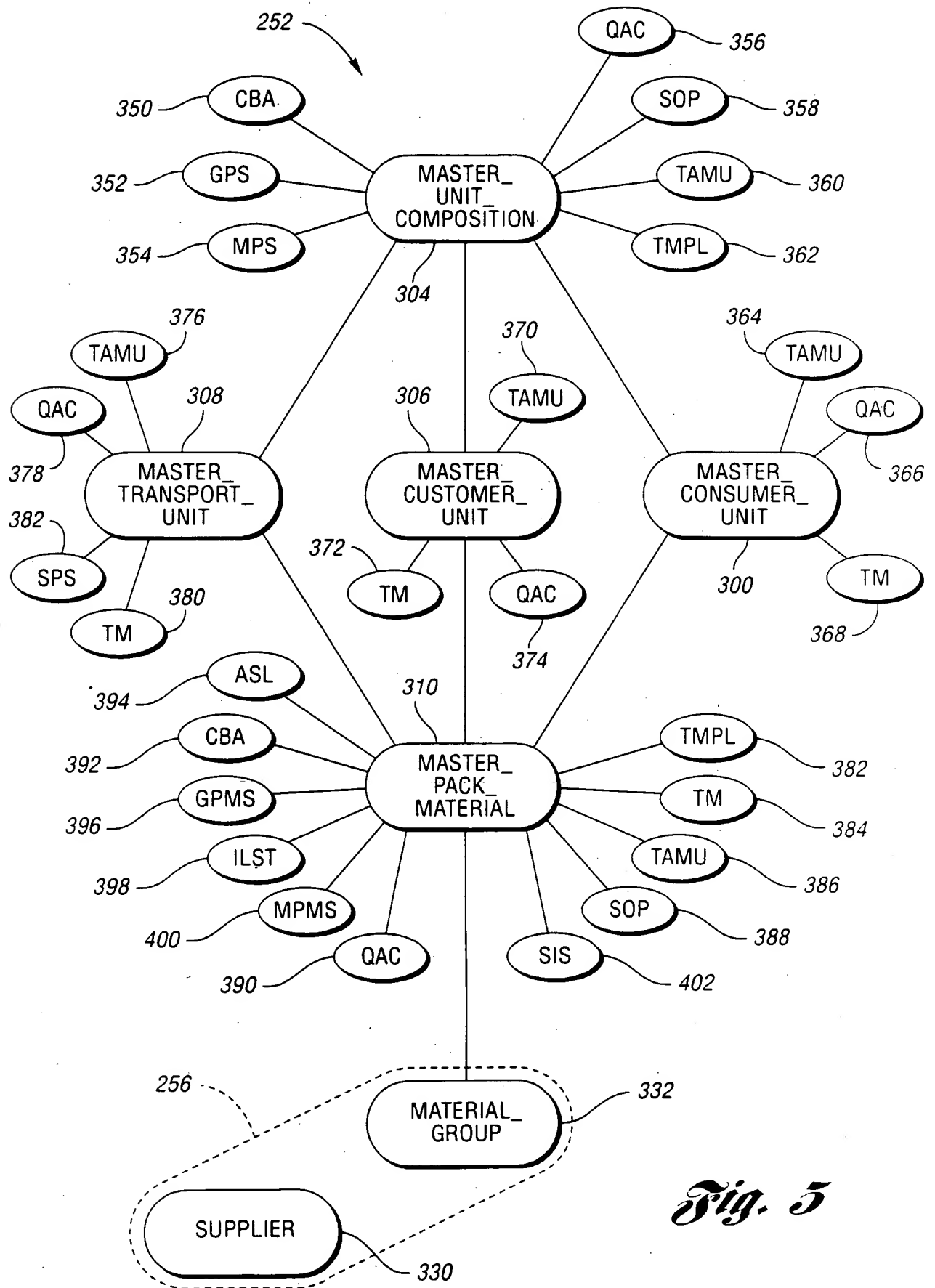
*Fig. 3*

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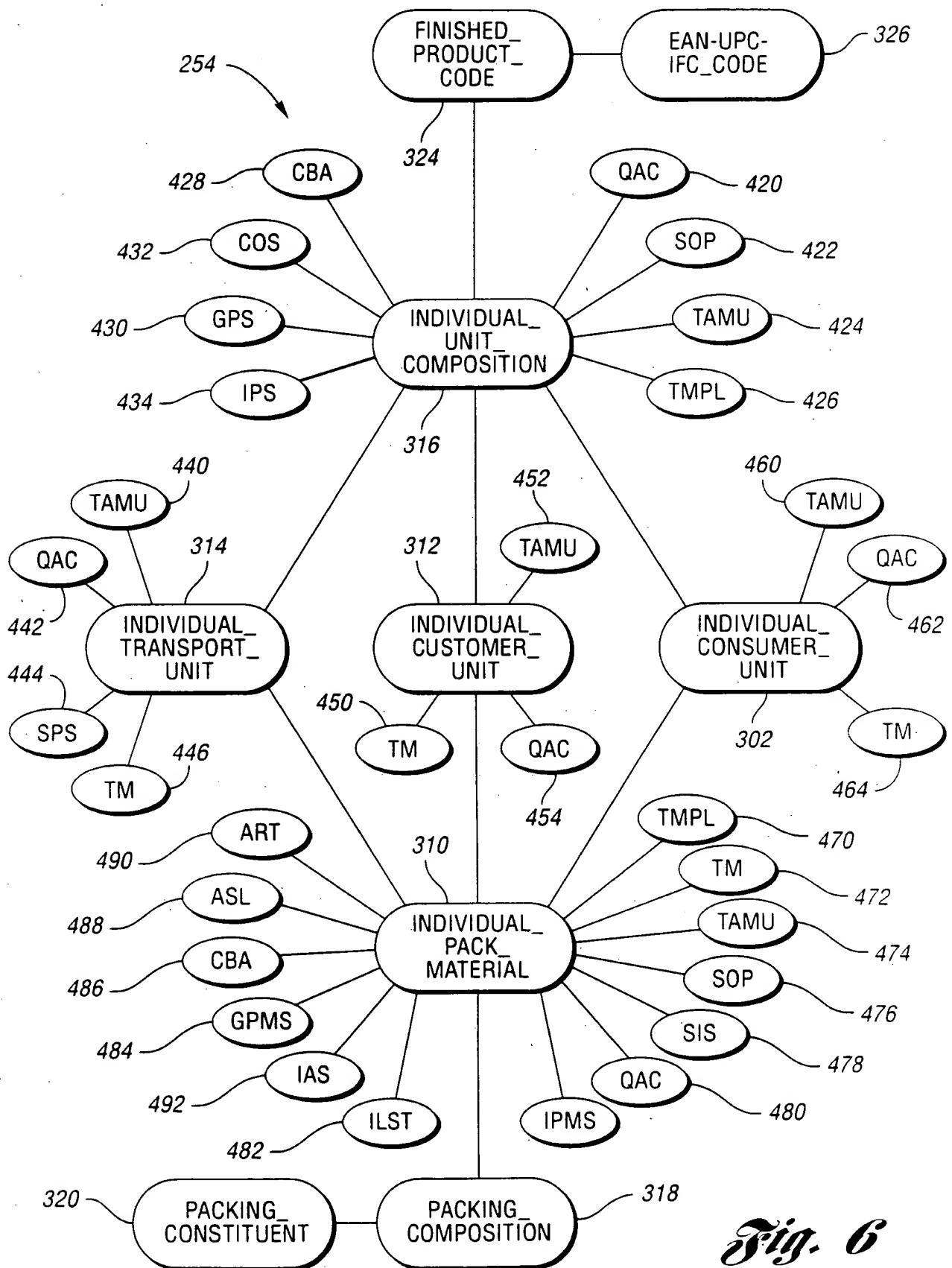


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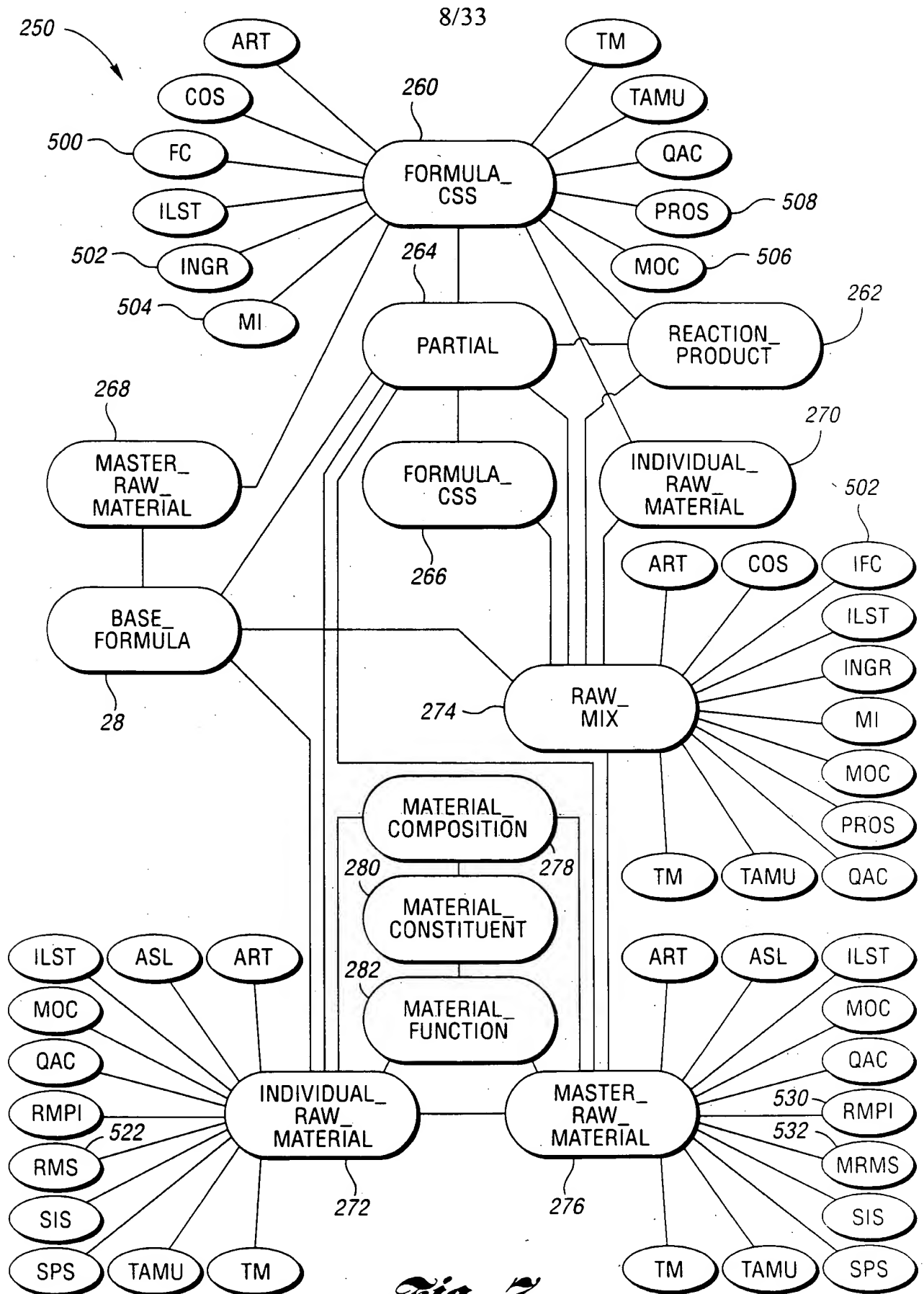


**Fig. 5**

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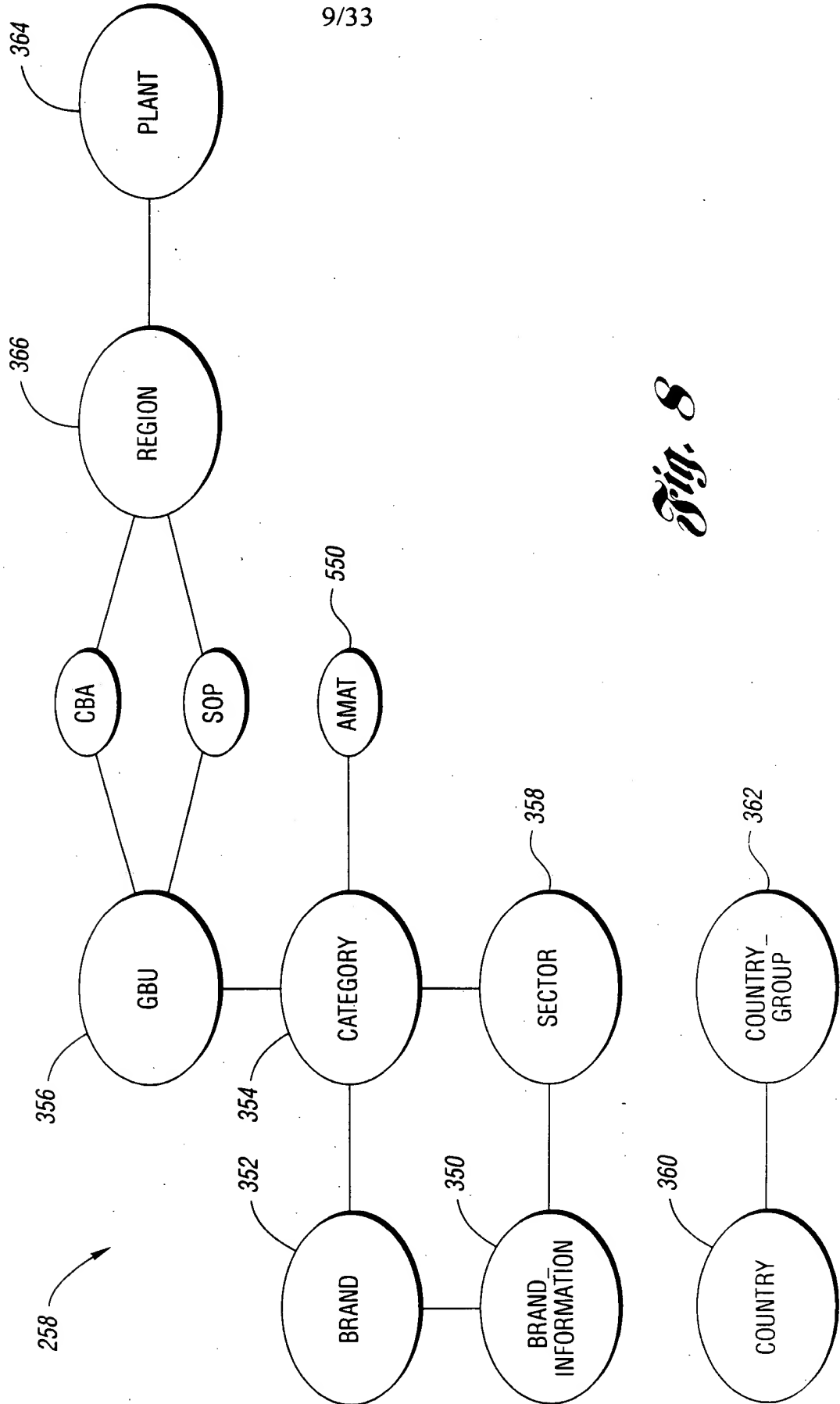
*Fig. 6*



**Fig. 7**

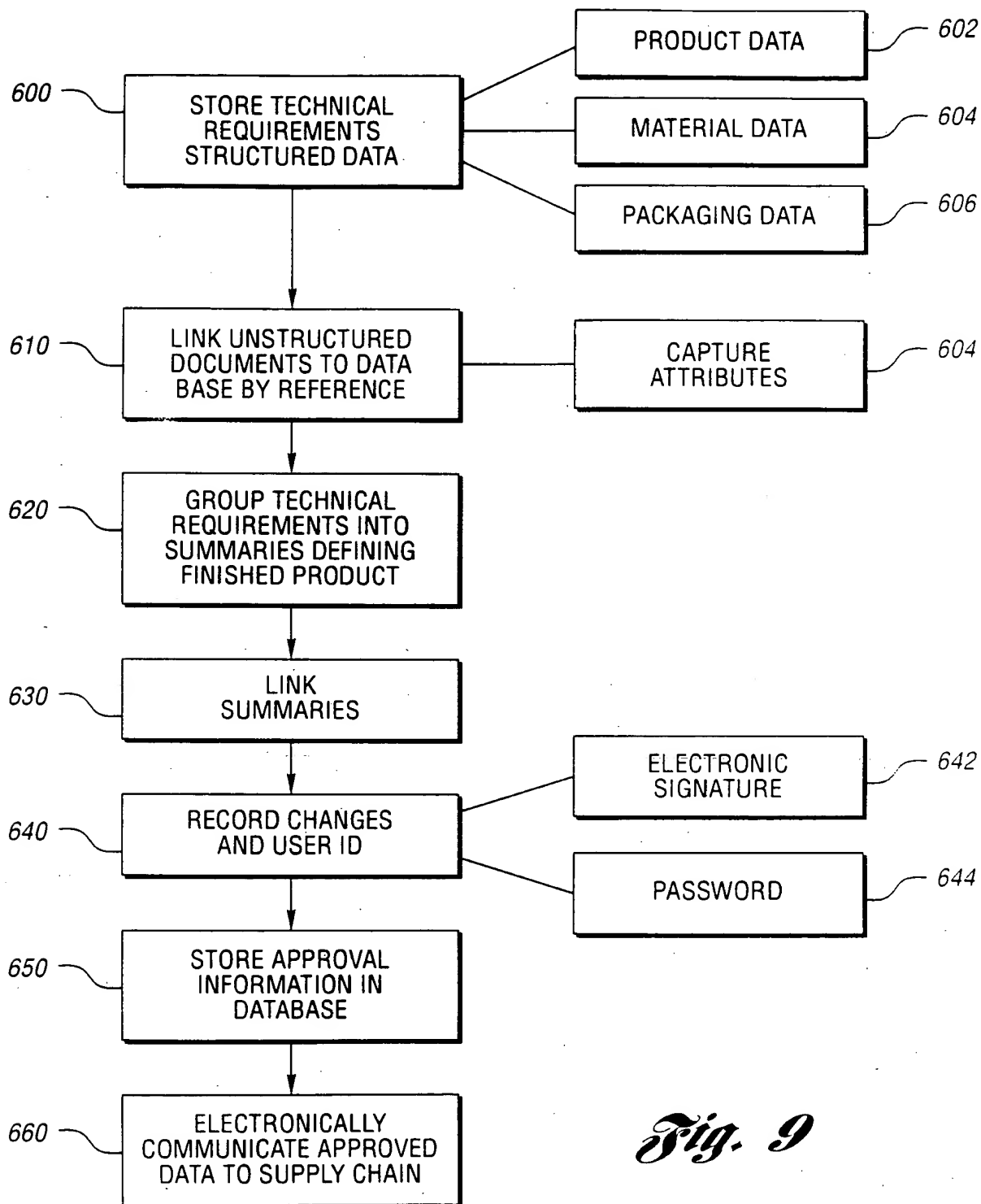


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*Fig. 8*

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*Fig. 9*

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700

702

704

720

**Prototype database**

**ACTIONS:**

**Master Packing Standard**

**GCAS:** 13893244 **Version:** 002 **Originator:** Business Team **Status:** Approved

**General** **Consumer** **Customer** **Transport** **Reference Documents** **Plants** **Individuals** **Ownership**

**Description:** x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid

**Local Code and Description:** 500HD&EMEA&lem&or&ap&ab

**Other Names/Info:** Crystal Project

**Technology:** IN HOUSE BOTTLE BLOWING

**Comments:** Bottle supply by external source fill CQV finalised

**Last Updated Date:** 12Sep2000

**Supersede Information**

**Superseded By:** **Date Superseded on:**

**Supersedes GCAS:** **Date Supersedes on:**

**Other Active Versions**

GCAS:	Version:	Description:
13893244	001	x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid
13893244	003	x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid

**718**

**716**

**714**

**712**

**710**

**708**

**706**

**PRODUCTION NEW**

**Approved Standards** **Originator** **Peer Reviewer** **Approver** **Standards Office** **Maintenance**

**Fig. 10**

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Prototype database

ACTIONS:

**Master Packing Standard**

GCAS: 13893244 Version: 002 Originator: Business Team Status: Approved

General Consumer Customer Transport Reference Documents Plants Individuals Ownership

Performance Specs

Material GCAS Code	Description	Pack Size	UOM	Quantity	UOM	Comments
13893086	x500ml Crystal Bottle - Handdish	500	ML	1.0		
13893059	x500ml Swirl shape transparent self adhesive label- clockwise winding	0	ML	1.0		
13893089	xOne piece injection molded plastic screw-on flip-top closure	0		1.0		
13893234	x500ml Pear Shape opaque self adhesive label- clockwise winding	500	ML	1.0		

Fig. 11

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Prototype database

ACTIONS:

**Master Packing Standard**

GCAS:	Version:	Originator:	Business Team	Status:	Individuals	Ownership
13893244	002					
General	Consumer	Customer	Transport	Reference Documents	Plants	

**Individuals Linked to this Master**

GCAS:	Description:	SAP Description:	Status:	Originator:
13893572	x Germany 14 x 500ml Dawn von Fairy-Regular	Germany 14 x 500ml Dawn von Fairy-Reg	Approved	Business Team
13893719	x Germany 14 x 500ml Dawn von Fairy-Antibacterial	Germany 14 x 500ml Dawn von Fairy-Anti	Approved	Business Team
13893476	x Germany 14 x 500ml Dawn von Fairy-Lemon	Germany 14 x 500ml Dawn von Fairy-Lem	Approved	Business Team

762

760

Fig. 12

14/33

Prototype database

ACTIONS:

**Individual Packing Standard**

GCAS: 13893476	Version: 002	Originator: Business Team	Status: Approved	Master: 13893244
General	Consumer	Customer	Transport	Reference Documents
				Plants
				Ownership

**PRODUCTION**

Lifecycle Status:	PRODUCTION
Approval Date:	
Effective Date:	27 Jul 2000
Expiration Date:	02 Aug 2000
FPC Description:	Dawn von Fairy - Lemon
Reason for Change:	
Local Code and Description:	LONHD500LEM
Global Spec:	Yes
Last Update User:	Business Team

**Supersede Information**

Superseded By:	Date Superseded on:
----------------	---------------------

**Supersede Information**

Description:	x Germany 14 x 500ml Dawn von Fairy - Lemon
SAP Description:	x Germany 14 x 500ml Dawn von Fairy - Lemon
Finished Product Code Base UOM:	CS
Finished Product:	82000162
Brand Info:	MR. CLEAN ~ ~ ~
Other Names/Info:	Crystal Project
Technology:	IN HOUSE BOTTLE BLOWING
Comments:	
Last Updated Date:	07 Dec 2000

770

772

774

776

Fig. 13

15/33

Log Out | Help | Customer Service | Customize | GCAS Search |  | Maintenance

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office

**Prototype database**

ACTIONS:

**Individual Packing Standard**

GCAS:	Version:	Originator:	Business Team	Status:	Approved	Master:	13893244
General	Consumer	Customer	Transport	Reference Documents	Plants	Ownership	

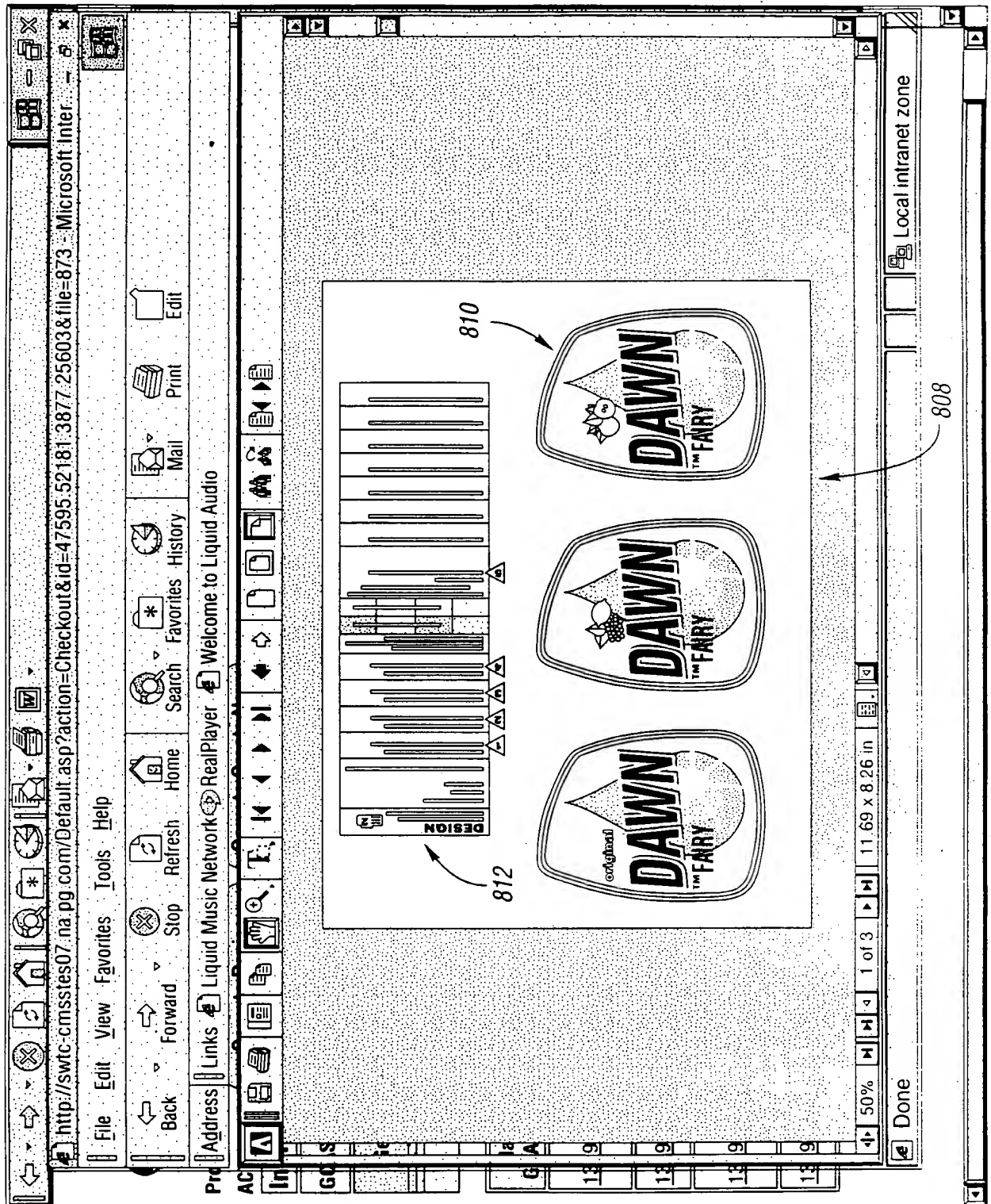
General 792 Components 784 Performance Specs

Material GCAS Code	Description	Artwork GCAS Code	Pack Size	UOM	Quantity	UOM	Comments
13893337	XRed Ultimo Screw on closure - orifice 3mm with bulb pin		0		1.0	IT	
13893060	x500ml front label - Dawn Lemon - Handdish	87308976	500	ML	1.0	IT	Put front label on front side of the bottle.
13893041	x500ml Crystal clear pinched waist PET bottle for Handdish		500	ML	1.0	IT	
13893266	x500ml back label - Dawn Lemon - Handdish	87308976	500	ML	1.0	IT	Put back label on back side of the bottle.

770 772 782 786 788 790 792 794 796 798 800 802 804

Fig. 14

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*Fig. 15*



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GCAS: 13893041		Version: 002		Originator: Business Team		Status: 830		Approved: Master: 13893086	
General		Performance Specs		Reference Documents		Plants		Ownership	
824		826		828		832			
Description:		x500ml Crystal clear pinched waist PET bottle for Handdish							
SAP Description:									
Local Code and Description:									
Other Names/Info:		Pinched - waist PET bottle							
Base UOM:		IT							
Technology:		IN HOUSE BOTTLE BLOWING							
Preferred Spec:		Yes							
Material Type:		POLYESTER							
Material Classification:		31010813							
Pack Size:		500 ml							
Receiving/Storing Info:		each pallet to be identified with a label mentioning supplier's name and GCAS code of this IPMS - production code - production date - production reference number.							
Info Unique to Individual		Temporary delivery methods till in house blowing is validated.							
Lifecycle Status:		PRODUCTION							
Approval Date:									
Effective Date:		Thu Jul 27, 2000 5:00:43M EST							
Expiration Date:									
Global Spec:		Yes							
Material Group:		BOTTLE/BOTTLE							
Molded Parts Color Ref:		61FT97							
Marketing Size:		500 ml							
Shipping instructions:		Bottles packed upright in non returnable and closed plastic bags of 1000x 600 x 190 mm - 10 rows of 11 bottles side to side - 2 bags per pallet layer - 12 layers per pallet - 1 pallet per stack.							
Comments:									

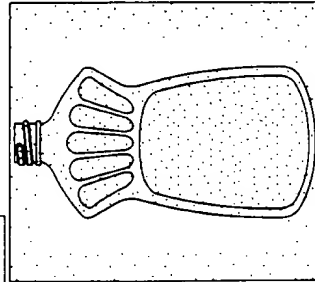


Fig. 16

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Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

**CSS**

Prototype database

ACTIONS: Copy to Revise Copy to Create New

### Individual Packaging Standard

GCAS: 13893041	Version: 002	Originator: Business Team	Status: Approved	Master: 13893086
General	Performance Specs	Reference Documents	Plants	Ownership
Test Method	Sampling	Values	Basis	

842 844 846 848

Characteristic	Report Type	LSL	LTGT	Target	USGT	USL	Unit Of Measure	Report to Nearest	Release Criteria
Appearance	Att	0.0	0.0	0.0	0.0	0.0			Refer std sample
Cleanliness	Att	0.0	0.0	0.0	0.0	0.0			Refer std sample and conditions outlined in spec.
Cleanliness	Att	0.0	0.0	0.0	0.0	0.0			Count to match the ordered number

### Master Information

Block Dimensions	Var	53.5	53.5	54.0	54.5	54.5	mm	0.1	Crit with limits Cpk>1.33
Block Dimensions	Var	188.1	189.1	190.0	191.0	192.0	mm	0.1	Crit with limits Cpk>1.33
Weight	Var	0.0	0.0	30.0	0.0	0.0	G	0.1	0% below spec required
Compression	Var	0.0	0.0	230.0	0.0	280.0	N	5	0% below spec required
Overflow	Var	0.0	530.0	535.0	540.0	0.0	ML	5	Control & report
Block Dimensions	Var	92.5	92.5	93.0	93.5	94.0	mm	0.1	Crit with limits Cpk>1.33

820

840

852

850

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Fig. 17

Prototype database <b>ACTIONS:</b> Copy to Revise    Copy to Create New									
Standards    Originator    Reviewer    Approver    Office    Maintenance									
<b>Individual Packaging Standard</b>									
GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General	Performance Specs			Reference Documents		Plants		Ownership	
<b>Test Method</b>	842	Sampling			Values		Basis		
<b>Master Information</b>									
Characteristic	Test Method GCAS	Test Method Origin	Test Method Number	Test Method Specifics	Test Method Reference Document GCAS				
Appearance									
Cleanliness									
Samples									
<b>Block Dimensions</b>									
Block Dimensions	74074280	P and G		measure front to back with caliper					
Block Dimensions	74074280	P and G		measure height with caliper					
Weight				measure with scale					
Compression	67000839	ISO	2872	Filled and capped - speed 12.5mm/min .Value at 4mm deflection					
Overflow	74074280	P and G		With tap water at 20 degr.C					
Block Dimensions				measure side to side with caliper					

Fig. 18

862

098

864

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Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

**Prototype database**

ACTIONS: Copy to Revise Copy to Create New

**Individual Packaging Standard**

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General	Performance Specs		Reference Documents		Plants	Ownership			
Test Method	Sampling		Values		Basis				

844

Characteristic	Sampling	Subgroup	Plant Testing
Appearance	5 bottles per pallet	5	R
Cleanliness	visual inspection of the samples checked for appearance	5	R
Samples	Check every 5th pallet for count	1/5	FR London only
<b>Master Information</b>			
Block Dimension	one per cavity per hour	3	R 5
Block Dimension	one per cavity per hour	3	R 5
Weight	three per cavity per hour	3	F 5
Compression	three per cavity per hour	5	F 5
Overflow	one per cavity per hour	5	F 5
Block Dimension	one per cavity per hour	3	R 5

Fig. 19

868

870

21/33

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

**CSS**

Prototype database

ACTIONS:

**Individual Packaging Standard**

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General	Performance Specs	Reference Documents	Plants	Ownership					
Test Method	Sampling	Values	Basis						

848

Characteristic	Sampling	Subgroup	Plant Testing
Appearance	5 bottles per pallet	5	R
Cleanliness	visual inspection of the samples checked for appearance	5	R
Samples	Check every 5th pallet for count	1/5	FR London only

**Master Information**

Block Dimension	one per cavity per hour	3	R 5
Block Dimension	one per cavity per hour	3	R 5
Weight	three per cavity per hour	3	F 5
Compression	three per cavity per hour	5	F 5
Overflow	one per cavity per hour	5	F 5
Block Dimension	one per cavity per hour	3	R 5

880

882

Fig. 20

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Microsoft Access - Environmental (IPM) 14-May-00 Form

File Edit View Insert Format Records Tools Window Help

Environmental (IPM) 14-May-00

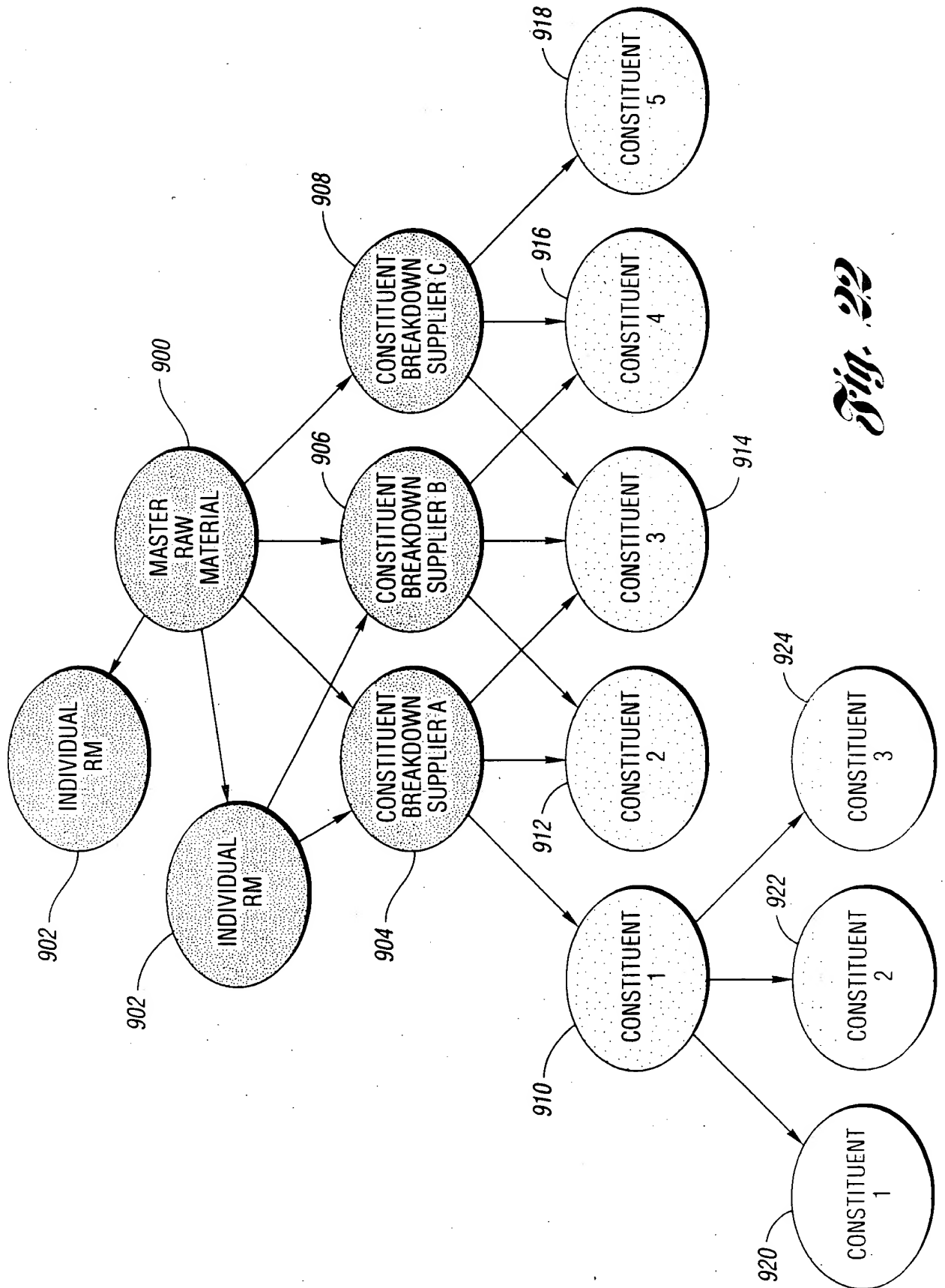
Manufacturer	Material Group	Packaging Constituent Name	Packaging Constituent Material Type	Quality of Constituent per Item	Specific Weight/ Unit Quantity	UOM	Recycle Percent

Record 1 of 1

Form View

*Fig. 21*

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*Fig. 22*

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Log Out | Help | Customer Service | Customize | GCAS Search | Maintenance

Approved Standards | Originator | Peer Reviewer | Standards Office | Approver

**CSS**

Prototype database

ACTIONS:

**Individual Packaging Standard**

GCAS:	Version:	Originator:	Business Team	Status:	Master:
13893041	002		Reference Documents	Plants	13893086
General	Performance Specs				Ownership
<b>Authorized Plants</b>					
LONDON PLT - W. THURROCK - MFG					
<b>Activated Plants</b>					

830

932

930

934

Fig. 23



25/33

Where Used Information for Individual Pack material 13893041 002

GCAS Code	Description	Finished Product Code	Brand Info
13893476	xGermany 14 x 500ml Dawn von Fairy Lemon	82000162	MR. CLEAN ~*~*
13893719	xGermany 14 x 500ml Dawn von Fairy-Antibacterial	82000170	TIDE-LIQUID~*~*
13893572	xGermany 14 x 500ml Dawn von Fairy-Regular	82000170	TIDE~*~*
13893719	xGermany 14 x 500ml Dawn von Fairy-Antibacterial		TIDE-LIQUID~*~*
13893476	xGermany 14 x 500ml Dawn von Fairy-Lemon	82000162	MR. CLEAN~*~*

Other Active Versions

GCAS:	Version:	Description:

Fig. 24

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Corporate Standards System - Microsoft Internet Explorer

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

**CS**

Prototype database

ACTIONS: Copy to Revise Copy to Create New

### Individual Packing Standard

GCAS:	13893476	Version:	001	Originator:	Business Team	Status:	Approved	Master:	13893244
General	Consumer	Customer	Transport	Reference Documents	Plants	Ownership	Performance Specs.		

General Components 954

Case Count: 14 952 708

Tracking Code	Quantity	Comments
IC0000000028	14.0	

Consumer Unit:

Material GCAS Code	Description	Artwork GCAS Code	Pack Size	UOM	Quantity	UOM	Comments
13893268	XHot melt adhesive-synthetics cartons		0		1.0		
138932644	xPatricia display case 14x500ml - Dawn lemon - Handdish Germany		0		0.00286	KG	

950

958

Fig. 25

27/33

Corporate Standards System - Microsoft Internet Explorer

Prototype database

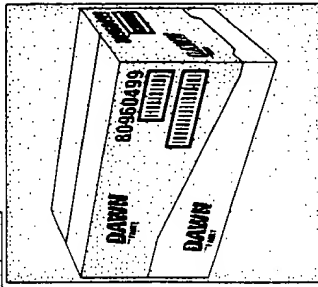
ACTIONS:

### Individual Packing Standard

GCAS: 13893264	Version: 001	Originator: Business Team	Status: Approved	Master: 13893096
General	Consumer	Customer	Transport	Reference Documents
			Plants	Ownership

<b>Description:</b>	x Patricia display case 14 x 500ml - Dawn Lemon - Handdich Germany	<b>Lifecycle Status:</b>	PRODUCTION NEW
<b>SAP Description:</b>		<b>Approval Date:</b>	
<b>Local Code and Description:</b>	PATLEM500	<b>Effective Date:</b>	Sat Jul 1, 2000 12:00:00 AM EST
<b>Other Names/Info:</b>	Patricia case 14 x 500ml - Dawn Lemon	<b>Expiration Date:</b>	
<b>Base UOM:</b>	IT		
<b>Technology:</b>	CASE ERECTING		
<b>Preferred Spec:</b>	Yes	<b>Global Spec:</b>	Yes
<b>Material Type:</b>	CORRUGATED	<b>Material Group:</b>	CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE
<b>Material Classification:</b>	31010896	<b>Molded Parts Color Ref:</b>	
<b>Pack Size:</b>	0	<b>Marketing Size:</b>	14 x 500 ml

970

972

974

Fig. 26

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Corporate Standards System - Microsoft Internet Explorer

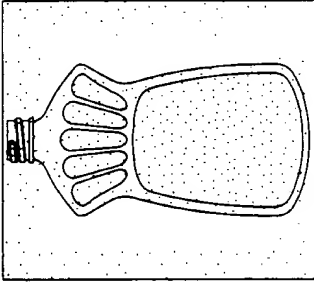
Prototype database

ACTIONS:

### Master Packaging Standard

GCAS: 13893086	Version: 001	Originator: Business Team	Status: Approved
General		Performance Specs	Reference Documents
		Individuals	Ownership

Description:	x500ml Crystal Bottle - Handdlish	Lifecycle Status:	PRODUCTION NEW
Local Code and Description:	New Crystal Bottle	Approval Date:	Thu Jun 15, 2000 12:00:00 AM EDT
Other Names/Info:	Pinch Waist Bottle	Effective Date:	
Reason for Change:	NEW	Expiration Date:	
Technology:	PET BOTTLES		
Global Spec:	Yes		
Material Type:	POLYESTER		
Pack Size:	500 ML		
	All bottles must be within	Preferred Spec:	Yes
		Material Group:	BOTTLE/TOTTLE
		Marketing Size:	BOTTLE/TOTTLE
		Material PET: grade and resin supplier as per P & G approved Material and supplier list Mixing	

Material Group: BOTTLE/TOTTLE

976

978

Fig. 27

29/33

Corporate Standards System - Microsoft Internet Explorer

Log Out | Help | Customer Service | Customize | GCAS Search |

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Prototype database

ACTIONS:

### Master Packaging Standard

GCAS:	13893086	Version:	001	Originator:	Business Team	Status:	Approved
General		Performance Specs		Reference Documents		Individuals	Ownership

GCAS:	Documents:	Doc Type:	Description:
64021836	64021836.PDF	ILST	x PET Bottle 500 ml
64024182	64024182.PDF	ILST	x Preform for PET Bottle 500 ml
30309090	30309090.SLDPRT	ILST	x Bottle Blue
64023979	64023979.PDF	ILST	x PET Bottle Neck

976

982 984 986

**Fig. 28**

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770

*Fig. 29*

30  
 31

32/33

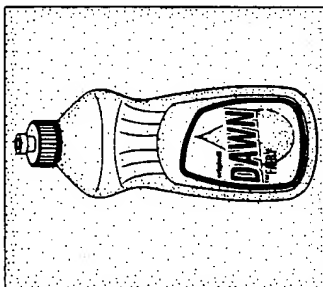
Corporate Standards System - Microsoft Internet Explorer

Prototype database  
ACTIONS:

### Master Packing Standard

GCAS: 13893476	Version: 002	Originator: Business Team	Status: Approved	Master: 13893244
General	Consumer	Customer	Transport	Reference Documents
Components		Plants	Ownership	
Performance Specs				

706



Tracking Code:	IC000000125	Code Date Location:	Ref MPS
EAN/UPC Code:	4902430393454	Other Coding Requirements:	Ref. Global Company QA policy # 22
ITF Code:			
Consumer Unit Size (Non-SI):			
Consumer Unit Size (SI):	500		
Packing Instructions:	Volumetric filling, refer std sample for positioning of front and back label		
Product Form:	LIQUID		
Formula(s)			

GCAS Code	Description
13893246	x Dawn Lemon
Master Customer Unit Tracking Code:	C000000010

994

996

Fig. 31

998



33/33

Corporate Standards System - Microsoft Internet Explorer

Prototype database

ACTIONS:

**Formula**

GCAS:	13893246	Version:	001	Originator:	Business Team	Status:	Approved
General	Formulation	Performance Specs	Reference Documents	P + RS	Plants	Ownership	

Description:	x Dawn Lemon	Description:	PRODUCTION
SAP Description:	x W4 II-N12 Pine	SAP Description:	x W4 II-N12 Pine
Local Code Description:	99/2187	Local Code Description:	Fri Jul 7, 2000 12:00:00 AM EDT
Other Names/Info:		Other Names/Info:	
Base UOM:		Base UOM:	Yes
Technology:		Technology:	
Shipping Hazard Classification:		Shipping Hazard Classification:	
Reason for Change:	1) To make FC permanent 2) Flower Meadow and Lavender not longer produced 3) new analytical methods 4) to allow usage of concentrated Lemon and Cascade dye solution qualified under EO NTC 06284 5) levacell blue replacement with Pontamine blue 6) Allow shipment of Vanilla to France & Belgium		
Last Updated Date:	07DEC2000	Last Updated User:	Business Team

Brand Information	
Brand Name:	Brand Addendum:
MR. CLEAN~*~*	*
Supersede information:	
Superseded By:	Date Superseded on:
Supersedes GCAS:	Date Superseded on:
Product Name:	
Product Variant:	

Where Used

1000

1002

Fig. 32